

## Exaton 37S

Exaton 37S is a highly basic welding flux for electroslag strip surfacing. It gives excellent slag removal and bead appearance also for niobium-alloyed strip electrodes.

Flux Exaton 37S is used together with strip electrodes of chromium, chromium-nickel and chromium-nickel-molybdenum steel types with or without niobium.

<b>Классификации</b>	EN ISO 14174 : (E) S A FB 2
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<b>Сварочный ток</b>	1800 A (Using 60x0.5 mm strip)
<b>Тип шлака</b>	Fluoride basic CaF <sub>2</sub> -Al <sub>2</sub> O <sub>3</sub>
<b>Плотность</b>	nom 0.8 Kg/l
<b>Показатель щелочности</b>	nom 3.8

### Flux Consumption

Volts	kg Flux / kg Wire DC+	kg Flux / kg Wire AC
25 V	0.5 kg	-

Dimensions	Amps	Travel Speed
-	1250 A	9 m/h

### Хим. состав

Al <sub>2</sub> O <sub>3</sub>	CaF <sub>2</sub>	SiO <sub>2</sub> +MgO
25	63	8