

## Exaton 34S

Exaton 34S is a neutral slightly chromium compensating welding flux for submerged arc welding giving good slag removal and fine bead appearance. It is suitable for surfacing with strip and wire electrodes and can also be used for joining.

Exaton 34S is intended primarily for welding with strip or wire electrodes of austenitic types such as 19.9.LQ and 24.13.LQ for nuclear and chemical applications.

<b>Классификации</b>	EN ISO 14174 : S A AB 2 Cr
<b>Сварочный ток</b>	1200
<b>Плотность</b>	nom 1.0 Kg/l
<b>Показатель щелочности</b>	nom 0.85

### Classifications

Wire	SFA/AWS - EN ISO
Exaton 19.9.LQ	A5.9:EQ308L/ 14343:B 19 9 L
Exaton 24.13.LQ	A5.9:EQ309L/ 14343:B 23 12 L

### Хим. состав наплавленного металла

C	Mn	Si	Ni	Cr	Mo
<b>Exaton 19.9.LQ</b>					
0.02	1.3	0.8	9.2	20.5	0.1
<b>Exaton 24.13.LQ</b>					
0.02	1.3	0.8	12.1	23.5	0.1