

## Exaton 22.8.3.L

Exaton 22.8.3.L is a duplex stainless filler metal for welding duplex stainless steels. Weldability as well as properties of the all-weld metal is excellent. Corrosion resistance is equal to 904L in most applications.

Exaton 22.8.3.L is used for welding of duplex stainless steels such as Sandvik SAF 2205 and SAF 2304. It can also be used for welding of duplex stainless steels to carbon steel and for cladding.

It is used for Submerged Arc Welding and the recommended flux is Exaton 15W.

<b>Классификация сварочной проволоки</b>	SFA/AWS A5.9 : ER2209 EN ISO 14343-A : S 22 9 3 N L
<b>Одобрения</b>	CE EN 13479

Одобрения на материалы выдаются с привязкой к заводу изготовителю. Подробную информацию можно получить в представительствах ESAB.

<b>Тип сплава</b>	Austenitic-ferritic (22.5 % Cr - 8 % Ni - 3 % Mo - Low C)
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### Хим. состав проволоки

C	Mn	Si	S	P	Ni	Cr	Mo	V	Cu
0.012	1.5	0.5	0.0007	0.018	8.6	23	3.2	0.05	0.09

### Хим. состав проволоки

N	Nb	Ti	Co	W	PRE	FN WRC-92
0.15	0.01	0.003	0.04	0.01	37	55