

Exaton 20.25.5.LCu

Exaton 20.25.5.LCu welding wire is suitable for joining steels of the 20Cr/25Ni/4.5Mo/1.5Cu type - for example Sandvik 2RK65 used in many areas of the process industry, such as in the production of acetic acid, sulfuric acid, terephthalic or tartaric acid and vinyl chloride. It is also suitable for use in cooling operations involving sea water or heavily polluted river water.

It is used for Submerged Arc Welding combined with Exaton Flux 15W.

Классификация сварочной проволоки	SFA/AWS A5.9 : ER385 EN ISO 14343-A : S 20 25 5 Cu L Werkstoffnummer : ~1.4519
Одобрения	CE EN 13479

Одобрения на материалы выдаются с привязкой к заводу изготовителю. Подробную информацию можно получить в представительствах ESAB.

Хим. состав проволоки

C	Mn	Si	S	P	Ni	Cr	Mo	Cu
<=0.020	1.8	0.4	<=0.015	<=0.015	25	20	4.5	1.5