



## 40-116-001 – Manual Toggle Press 40-115-001 – Pneumatic Toggle Press



### Application

The manual toggle press allows an exact and effort-saving cutting-out of specimen with forces up to 25 kN.

The pneumatic toggle press allows an exact and effort-saving cutting-out of specimen with forces up to 60 kN.

### Features

Manual Toggle Press (40-116-001)	Pneumatic Toggle Press (40-115-001)
<ul style="list-style-type: none"> <li>▪ extra rigid design of press base</li> <li>▪ the working height can be adjusted by means of a threaded spindle</li> <li>▪ the nominal capacity of the press can be achieved with minimal effort</li> </ul>	<ul style="list-style-type: none"> <li>▪ factory set bottom dead center (BDC)</li> <li>▪ height adjustment of the press head by means of the bevel gear and crank handle</li> <li>▪ maintenance-free double-action cylinder</li> <li>▪ low noise: under 75 dB</li> <li>▪ electro-pneumatic two-hand control</li> </ul>

### Technical Data

Manual Toggle Press	Pneumatic Toggle Press
<ul style="list-style-type: none"> <li>▪ Capacity: 25 kN</li> <li>▪ Total stroke: 40 mm</li> <li>▪ Working height: 57-238 mm</li> </ul>	<ul style="list-style-type: none"> <li>▪ Capacity: 60 kN</li> <li>▪ Total Stroke: 40 mm</li> <li>▪ Throat: 150 mm</li> <li>▪ Working height: 87-310 mm</li> </ul>



## Dimensions and Connection

	Manual Toggle Press	Pneumatic Toggle Press
Table Size	185 x 145 mm	305 x 210 mm
Space Requirement	185 x 300 mm	305 x 440 mm
Weight	ca. 41 kg	ca. 140 kg
Mains	n.a.	230 V 50/60 Hz
Power	n.a.	50 W
Interfaces	n.a.	n.a.
Air	n.a.	R 3/8"
Cooling	n.a.	n.a.
Others	n.a.	n.a.

## Accessories

Suitable stamping tie plates do not belong to the scope of delivery.

You can choose punching dies from our list "*Punching dies for Toggle presses*".

We also offer custom made punching dies as well as punching dies for presses from other manufacturers.